





Quality Products, Exceptional Service, Outstanding People



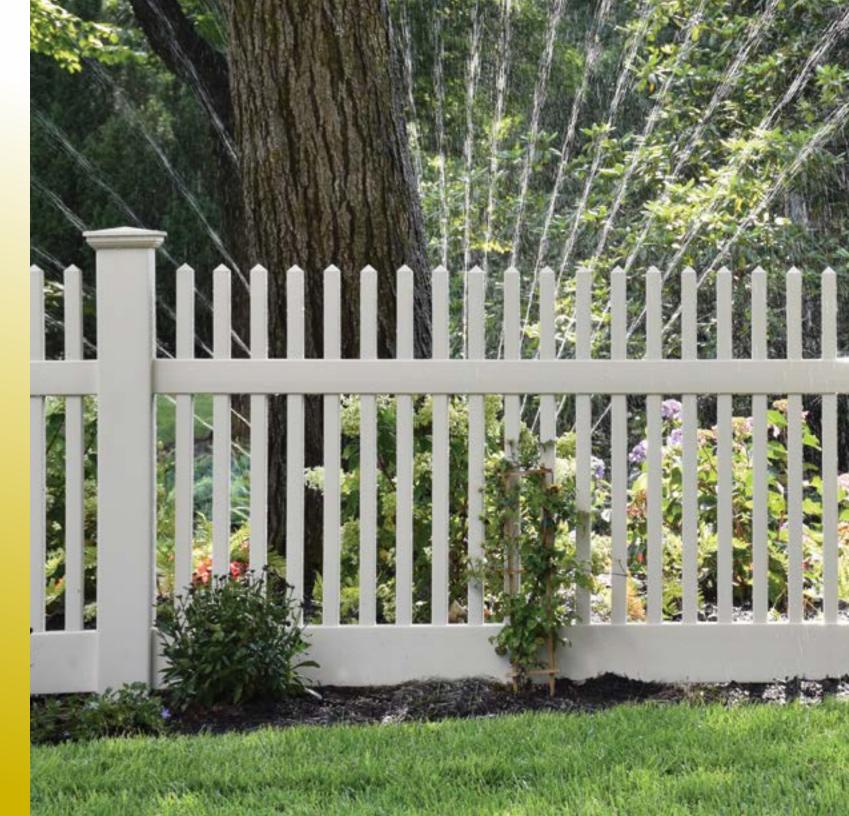
Legend<sup>®</sup> Vinyl Fencing by Master Halco offers vinyl fencing to meet your every need. With a variety of fence styles, colors and accessories, we're sure to have a fence for you.

Legend Vinyl Fencing helps you create a secluded space for entertaining and relaxing, adds charm and curb appeal to your home and provides safety and peace-of-mind.

Extremely durable, our vinyl fence will keep its great looks for years to come.

All Legend vinyl fences feature matching walk and drive gates available to complement each panel style and color.





# LEGEND VINYL FENCING DISTINCTIVE FEATURES

- Wide variety of products to satisfy any taste and budget
- 2 wood grain patterns and 3 solid color options
- Innovative gate design featuring a clean look that does not require additional bracing
- Gates include self-closing hinges with polymer covers, gate stop and latch plate
- Transferable limited lifetime warranty one of the industry's best
- Made in the USA from 100% vinyl PVC



#### POOL CODE APPROVED

Certain styles and heights of Legend Vinyl Fencing are pool code approved at the national

level. Please note that codes not only vary by state, but also by locality. Be sure to check your local pool code requirements before ordering. For more information, see page 21.

#### WIND CODE APPROVED

Legend Vinyl Fencing is warranted to withstand up to 60 MPH winds without additional reinforcements.



With additional reinforcements, we warranty up to 115 MPH wind gusts.



# LEGEND DECORATIVE

The Legend Decorative rail delivers superior performance without the need of an aluminum insert. 3 CHAMBER DESIGN

- Decorative 2" x 7" rails
- White, Tan and Khaki\*
- 3 chamber design, providing extra strength and durability
- Residential product commercial grade strength

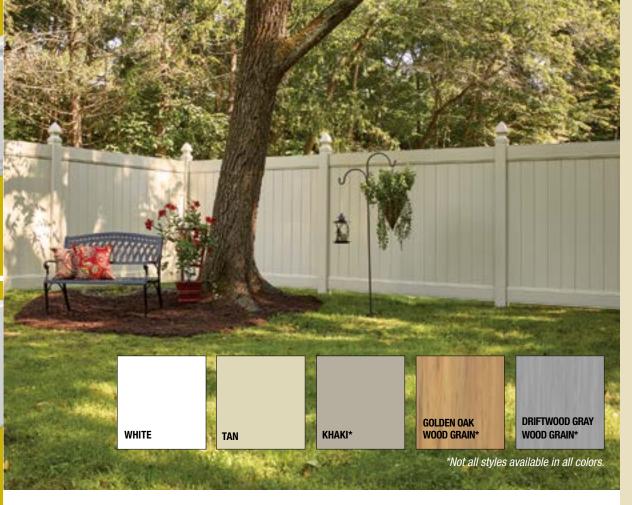




The Legend rail offers superior performance with anti-sag performance.

• Large 1<sup>3</sup>/<sub>4</sub>" x 7" smooth rails • White, Tan and Khaki\*

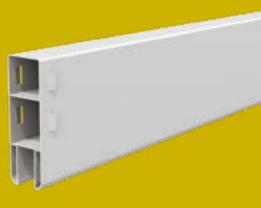




# **IMPRESSIONS**

This budget-friendly option features a smooth, clean design with solid performance and lasting appeal.

- $1\frac{3}{4}$ " x  $5\frac{1}{2}$ " smooth rails
- White, Tan, Khaki and Wood Grains\*
- Bottom rail features an aluminum insert for added support



#### \*Not all styles available in all colors.

# SOLID PRIVACY

The Legend Solid Privacy fence is one of the most traditional and popular styles of vinyl fence throughout the country. Strong, safe and durable, our Solid Privacy fence offers low-maintenance with consistent quality and appearance.

Our Solid Privacy fence features three rail options with most styles available in all three solid colors. In addition, our Impressions line is now available in two wood grain patterns — making this a fence that can satisfy every taste and budget.



## SOLID PRIVACY

Legend Decorative — 2"x 7" Rail 8' wide panels available 6', 5' and 4' high 6' wide panel available 6' hiah

Legend — 1¾" x 7" Rail 8' wide panels available 6', 5' and 4' high

Impressions — 1¾" x 5½" Rail 8' wide panels available 6', 5' and 4' high

6' wide panels available 8', 6', 5' and 4' high

All 6' and 5' high Solid Privacy panels are pool code approved.



# SPECIALTY SOLID PRIVACY OPTIONS

#### TWO-TONE

#### WOOD GRAIN

Select sizes of Legend Solid Privacy fence are available in a two-tone design featuring tan infills with white rails or khaki infills with white rails. A unique, decorative look for

homeowners who desire a more custom look.

Enjoy the beauty and natural look of wood with the longevity and low maintenance of vinyl - available in Golden Oak and Driftwood Gray.\*

Our innovative wood grain streaking process creates patterns that differ on each board - creating the look of natural wood.

Unlike traditional wood, our vinyl wood grain fences will never warp or crack and require no staining or painting.

\*Limited styles and sizing available in wood grain patterns.

Enjoy the beauty and natural look of wood with the longevity and low maintenance of vinyl.











# LATTICE TOP PRIVACY

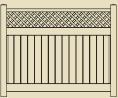
The best of both worlds, the Legend Lattice Top Privacy fence offers privacy with decorative accents.

The bottom portion is composed of solid tongue-and-groove boards while the lattice top offers increased air circulation and provides some visibility into and out of your yard.

Choose from multiple fence heights that let you enjoy your yard while minimizing the view.

Matching walk and drive gates available to complement each style and color.



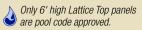


### LATTICE TOP PRIVACY

Legend Decorative — 2"x 7" Rail 8' wide panels available 6', 5' and 4' high

**Legend** — 1¾" x 7" Rail 8' wide panels available 6', 5' and 4' high

Impressions — 1¾" x 5½" Rail 8' wide panels available 6', 5' and 4' high 6' wide panel available 6' high









#### **CLOSED SPINDLE TOP** PRIVACY

Legend Decorative — 2"x 7" Rail 8' wide panel available 6' high

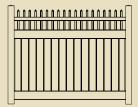
Legend — 1¾" x 7" Rail 8' wide panels available 6', 5' and 4' high

#### Impressions — 1¾" x 5½" Rail 6' wide panel available 6' high

# CLOSED AND OPEN SPINDLE TOP PRIVACY

Closed and Open Spindle Top Privacy panels are a contemporary twist on traditional solid privacy vinyl fences. Featuring tongue-andgroove boards that add strength and durability, Legend Closed and Open Spindle Top Privacy styles – including our new scallop design - offer decorative accents and increased air circulation.





### **OPEN SPINDLE TOP** PRIVACY

Legend Decorative — 2"x 7" Rail 8' wide panel available 6' high

Legend — 1¾" x 7" Rail 8' wide panels available 6', 5' and 4' high

Impressions — 1¾" x 5½" Rail 6' wide panel available 6' high



### **OPEN SPINDLE TOP** SCALLOP PRIVACY

Legend Decorative — 2"x 7" Rail 8' wide panel available 6' high

Legend — 1¾" x 7" Rail 8' wide panel available 6' high

Only 6' high Spindle Top panels are pool code approved.

# INNOVATIVE VINYL GATE DESIGN

# Our innovative Legend vinyl gate design features both strength and style.

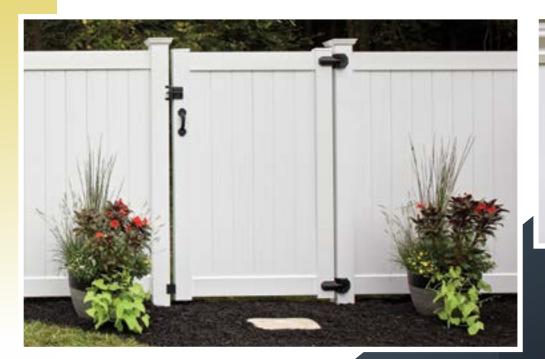
Matching walk and drive gates are available to complement each fence panel style and color.

Legend vinyl gates' clean pocket design creates a gate that:

- Will not sag! It's as strong as a metal frame gate without the additional weight.
- Stays square without the need for additional bracing — no unsightly crossbars.
- Includes premium quality hardware self-closing hinges with polymer covers, gate stop and latch plate.



We guarantee our gate and hardware will last and back that up with a transferable limited lifetime warranty!





Semi-privacy styles are designed to shield you from the outside world while allowing air to flow between the boards — creating the perfect balance between openness and solitude.



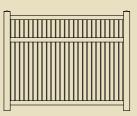
# SEMI-PRIVACY

Legend Semi-Privacy styles – with 3" and 6" pickets -create the perfect balance between openness and solitude. Our semi-privacy designs shield you from the outside world while allowing air to flow between the fence boards.

Semi-Privacy panels are available in three colors — white, tan and khaki — in 8' sections. Matching walk and drive gates are available to complement each style and color.



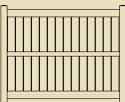




**3" SEMI-PRIVACY** 8' wide panels available 6', 5' and 4' high



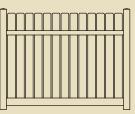
6', 5' and 4' high 3' Semi-Privacy panels are pool code approved.



**6" SEMI-PRIVACY** 8' wide panels available 6', 5' and 4' high



Only 5' high 6" Semi-Privacy panels are pool code approved.



6" DOGEAR SEMI-PRIVACY 8' wide panels available 6', 5' and 4' high

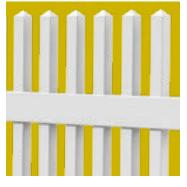
Only 6' high 6" Dogear Semi-Privacy panels are pool code approved.

# PICKET

Tap into the timelessness of low-maintenance vinyl picket fencing, featuring a "good neighbor" fence that is equally attractive on both sides.

Legend 8' wide picket panels are available in Classic, Dogear and Spade styles in three colors – white, tan and khaki – and feature both straight and scallop options. Our 6' picket panels are available in select styles and in two colors - white and tan.

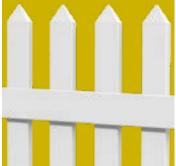




Classic Picket 1½" Square Pickets



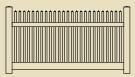
Dogear Picket 3" Pickets



Spade Picket 3" Pickets







#### CLASSIC **STRAIGHT PICKET** 2"x 6" Bottom Rail 8' wide panels available

6', 5', 4' and 3' high 6' wide panel available 4' high



CLASSIC SCALLOP PICKET 2"x 6" Bottom Rail 8' wide panels available 6', 5', 4' and 3' high 6' wide panel available

4' high



#### **DOGEAR STRAIGHT** PICKET 2"x 6" Bottom Rail 8' wide panels available

5', 4' and 3' high

6' wide panel available

4' high



#### **DOGEAR SCALLOP** PICKET 2"x 6" Bottom Rail

- 8' wide panels available
- 5', 4' and 3' high
- 6' wide panel available
- 4' high



## SPADE STRAIGHT PICKET

2"x 6" Bottom Rail 8' wide panels available 5', 4' and 3' high



#### SPADE SCALLOP PICKET 2"x 6" Bottom Rail

8' wide panels available 5', 4' and 3' high



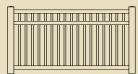
All 6' and 5' high Picket panels are pool code approved.



# CLOSED PICKET

The Legend Closed Picket line of vinyl fencing is an excellent choice to mark boundaries and provide protection. As with all other Legend panels, matching walk and drive gates are available.





**CLOSED PICKET 3 RAIL** 2"x 3½" Rails — 7/8" x 11/2" Pickets 8' wide panel available 5' hiah

5' high Closed Picket 3 Rail panels are pool code approved.



**CLOSED PICKET 2 RAIL** 2"x 3½" Rails — 7/8" x 11/2" Pickets 8' wide panels available 4' and 3' high

Only 4' high Closed Picket 2 Rail panels are pool code approved.



**CLOSED PICKET 2 RAIL** 2"x 3½" Rails — 3" Pickets 8' wide panels available 4' and 3' high 6' wide panel available 4' high

Only 4' high Closed Picket 2 Rail panels are pool code approved.

# **RANCH RAIL**

WHITE

Legend's Ranch Rail panels offer an effective way to enclose and define your yard, contain your garden area or wrangle in the wide open space of your property.

Our 2, 3 and 4 Rail and Crossbuck Ranch Rail – available in white or tan – offer a routed assembly system, giving your fence a nearly flawless appearance. It's also the perfect solution for commercial use in housing developments and recreation areas.

TAN



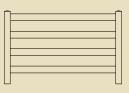


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#### 2 RAIL RANCH RAIL 1½"x 5½" Rails



#### **3 RAIL RANCH RAIL** 1½"x 5½" Rails



#### **4 RAIL RANCH RAIL** 11/2"x 51/2" Rails



CROSSBUCK **RANCH RAIL** 1½"x 5½" Rails



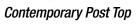
# POST TOPS

Complete your fence project with one of our decorative post tops available in a variety of styles and colors to match every Legend vinyl fence.\*











Solar Post Top\*\*



Gothic Post Top



Coachman Post Top



Ball Post Top

\* Post Tops to match Wood Grain Solid Privacy fence available only in select styles.

\*\* Solar Post Tops available in white only.





# POOL CODE SPECIFICATIONS

Certain styles and heights of Legend Vinyl Fencing are pool code approved at the national level. Please note that codes not only vary by state, but also by locality. Our pool code products may not meet your

local pool code requirements. Be sure to check the codes in your area before ordering.

## PANEL SPECIFICATIONS

- Fence panel must be at least 48" tall
- Distance from the top of the bottom rail to the top of the next highest rail must be at least 45"
- Spacing between pickets must be less than 4"
- Space from the bottom of the bottom rail to the ground must be less than 4"

- Must have self-closing hinges and self-closing latches
- Need to open out (away from pool area)
- Opening mechanism of the latch must be at least 54" above the ground



# GATE SPECIFICATIONS

• Must not use a cross brace on gates



# **VINYL FENCE** WIND CODE

Legend Vinyl Fencing is warranted to withstand up to 60 MPH winds without additional reinforcements. With additional reinforcements. we warranty up to 115 MPH wind gusts.

#### Legend<sup>®</sup> Vinyl Fencing by Master Halco Transferable Limited Lifetime Warranty

#### WHO IS COVERED:

- The limited lifetime warranty covers single-family residential properties only. This limited warranty extends to the original purchaser and one (1) individual transferee as specified herein.
- A thirty (30) year limited warranty covers any other type of building or property including those owned by corporations, governmental agencies, partnerships, trusts, religious organizations, schools, condominiums, homeowner associations, cooperative housing arrangements and apartment buildings. The warranty period will be thirty (30) years following the original date of Product purchase.

WHAT IS COVERED: Master Halco warrants that its vinyl fencing products ("Product") will be free from defects in material and workmanship for the warranty period. This limited warranty is valid beginning on the date of Product purchase.

Master Halco warrants the Product against peeling, flaking, rotting, chipping, cracking, blistering, or abnormal discoloration/fading\* under normal atmosphere and weather conditions.

\*After prolonged exposure to outdoor environments, all products will experience some gradual fading over time and is considered normal (up to a standard variation determined by Delta E color measurement, not to exceed Delta 5). Degrees of fading vary depending on geographical location, air pollution, exposure and other factors.

WHAT THIS WARRANTY DOES NOT COVER: This limited warranty will not cover a change in color due to a buildup of accumulation of stains, dirt, mold, mildew or any other deficiency caused by lack of any maintenance by the owner. This limited warranty does not cover damage resulting from: misuse, abuse, improper storage or handling, improper installation, other vinyl products and accessories not manufactured by Master Halco, or manufactured for specific use in vinyl fence applications; impact of foreign objects, fire, earthquake, flood, lightning, hail, hurricane, tornado or other casualty or act of God; movements, distortion, collapse or settling of ground or structure on which the fence is installed; distortion or melting due to external heat sources; fence that has been painted, varnished, or coated over manufacturer's finish. This limited warranty does not cover costs of removal or disposal of product, or reinstallation of replacement product.

#### WHAT MASTER HALCO DOES TO REMEDY THE PROBLEM:

Should your Master Halco product prove defective under warranty, visit the website or call the phone number listed below. Master Halco requires written notice or phone call within thirty (30) days of discovering the defect and you must show original proof of purchase receipt. You will be required to provide to Master Halco pictures and/or samples of the defective Product. If it is determined by Master Halco, in its sole discretion, the Product has a manufacturer defect in material or workmanship, Master Halco will replace or repair with new or equivalent products; labor is not included in warranty. If the Product is discontinued, Master Halco will repair or replace the Product with a product in comparable quality or price range.

Master Halco reserves the right to discontinue or modify any of its products, including the color of its products without notice to the purchaser. Master Halco does not warrant that any replacement material will match or be identical to the original Product as

replacement products may vary in color or gloss in comparison to the original Product as a result of normal weathering.

**TRANSFEREE COVERAGE:** Limited lifetime warranty coverage will be extended to one (1) transferee with the following limitations: the one (1) transfer shall only be from residential homeowner (original Product purchaser) to a second homeowner. After a transfer, the warranty is valid thirty (30) years from the date of the original purchase.

The thirty (30) year limited warranty for commercial installations cannot be transferred.

**REGISTRATION:** To activate this warranty, fill out the product registration form on the website listed below, or mail the completed registration card to Master Halco. Registration of Product must be within thirty (30) days from date of Product purchase for warranty to be valid.

Except as expressly set forth in this warranty, Master Halco HEREBY EXPRESSLY DISCLAIMS ANY REPRESENTATION, WARRANTY, PROMISE, GUARANTEE OR OTHER ASSURANCE OF ANY KIND, EXPRESS OR IMPLIED, ORAL OR WRITTEN, STATUTORY OR OTHERWISE, RELATING TO THE PRODUCT. STATE LAW WILL DETERMINE THE PERIOD OF TIME FOLLOWING THE SALE THAT YOU MAY SEEK A REMEDY UNDER THE IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

NO DISTRIBUTOR, DEALER OR OTHER PERSON IS AUTHORIZED BY MASTER HALCO TO CHANGE THIS WARRANTY OR TO MAKE ANY ADDITIONAL REPRESENTATION, WARRANTY, PROMISE, GUARANTEE OR OTHER ASSURANCE ON BEHALF OF MASTER HALCO RELATING TO THE PRODUCT. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY STATE TO STATE.

LIMITATION OF LIABILITY: THE REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES AND MASTER HALCO'S ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED WARRANTY. MASTER HALCO'S LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE DEFECTIVE PRODUCT, NOR SHALL MASTER HALCO BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

THIS WARRANTY IS VALID ONLY IN THE UNITED STATES AND CANADA.

This warranty is effective for products purchased after January 1, 2017.

This warranty can also be found online at: www.MasterHalco.com/warranty/

To register your fence online, go to: www.MasterHalco.com/warranty/

In case of a warranty claim, call **1-888-643-3623** or email **Inquiries@MasterHalco.com** 

WHO IS COVERED: The limited lifetime warranty covers residential and commercial properties. This limited warranty extends to the original purchaser and one (1) transferee as specified herein.

WHAT IS COVERED: Master Halco warrants that its hardware products ("Product") will be free from defects in design, material and workmanship for the warranty period. This limited warranty is valid beginning on the date of Product purchase.

WHAT THIS WARRANTY DOES NOT COVER: This limited warranty will not cover normal wear and tear: failure to follow any procedures specified or recommended by Master Halco for the installation, operation and maintenance of the Product; any act or circumstance beyond Master Halco's control including tampering, unauthorized repairs, misuse, abnormal use, abuse, accident, damage after delivery to the consumer, damage caused by events beyond human control including but not limited to damage caused by animals or natural events, surface tarnishing and/or damage to components caused by corrosion or other environmental conditions; any defect of or in any framework or material supporting the Product; faulty workmanship of any person other than Master Halco, including the installer of the Product. This limited warranty does not cover costs of removal or disposal of product, or reinstallation of replacement product. Any service provided outside the scope of this limited warranty shall be at Master Halco's standard rate and terms then in effect.

WHAT MASTER HALCO DOES TO REMEDY THE PROBLEM: Should your Master Halco Product prove defective under warranty, visit the website or call the phone number listed below. Master Halco requires written notice or phone call within thirty (30) days of discovering the defect and you must show original proof of purchase receipt. You will be required to provide to Master Halco pictures and/or samples of the defective Product. If it is determined by Master Halco, in its sole discretion, the Product has a manufacturer defect in material or workmanship, Master Halco will replace or repair with new or equivalent products; labor is not included in warranty. If the Product is discontinued, Master Halco will repair or replace the Product with a product in comparable quality or price range.

Master Halco reserves the right to discontinue or modify any of its products, including the color of its products without notice to the purchaser. Master Halco does not warrant that any replacement material will match or be identical to the original Product as replacement products may vary in color or gloss in comparison to the original Product as a result of normal weathering.

22

#### Boerboel<sup>®</sup> Gate Solutions/Hardware Limited Lifetime Warranty

Except as expressly set forth in this warranty, Master Halco HEREBY EXPRESSLY DISCLAIMS ANY REPRESENTATION, WARRANTY, PROMISE, GUARANTEE OR OTHER ASSURANCE OF ANY KIND, EXPRESS OR IMPLIED, ORAL OR WRITTEN, STATUTORY OR OTHERWISE, RELATING TO THE PRODUCT. STATE LAW WILL DETERMINE THE PERIOD OF TIME FOLLOWING THE SALE THAT YOU MAY SEEK A REMEDY UNDER THE IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

NO DISTRIBUTOR, DEALER OR OTHER PERSON IS AUTHORIZED BY MASTER HALCO TO CHANGE THIS WARRANTY OR TO MAKE ANY ADDITIONAL REPRESENTATION, WARRANTY, PROMISE, GUARANTEE OR OTHER ASSURANCE ON BEHALF OF MASTER HALCO RELATING TO THE PRODUCT. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY STATE TO STATE.

LIMITATION OF LIABILITY: THE REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES AND MASTER HALCO'S ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED WARRANTY. MASTER HALCO'S LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE DEFECTIVE PRODUCT, NOR SHALL MASTER HALCO BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

THIS WARRANTY IS VALID ONLY IN THE UNITED STATES AND CANADA.

This warranty is effective for products purchased after January 1, 2017.

This warranty can also be found online at: www.MasterHalco.com/warranty/

To register your fence online, go to: www.MasterHalco.com/warranty/

In case of a warranty claim, call **1-888-643-3623** or email **Inquiries@MasterHalco.com** 



Legend Vinyl Fencing by Master Halco TRANSFERABLE LIMITED LIFETIME WAI



# WARRANTY LIFETIME LIMITED RABLI SFEI

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<sup>1</sup>lease print and complete all lines of required information.

JAME:	
ADDRESS:	
PHONE:	EMAIL:
DATE PURCHASED:	DATE INSTALLED:
VHICH FENCING PRODUCT DID YOU PURCHASE?	INSTALLER'S COMPANY NAME:



Master Halco, Inc. 3010 LBJ Freeway Suite 800 Dallas, TX 75234 Vinyl Fencing

non-toxic household cleaner.On occasion you may want to spray your fence

soap and water solution.

**HOW DO I CLEAN MY VINYL FENCE?** 

• Most dirt can be washed off with a mild

• Heavier stains can be cleaned with any

- with a garden hose. This will help remove grass clippings, dirt and fertilizer chemicals and keep it looking as new as possible.
- To remove minor stains use a non-abrasive liquid cleaner.
- For removal of major stains follow the manufacturer's directions for one of the following cleaning agents:
  - Simple Green<sup>®</sup> All Purpose Cleaner
  - Mr. Clean<sup>®</sup> Magic Eraser
  - Mineral Spirits
  - Trichloroethylene
  - CLR (Calcium, Lime and Rust) Cleaner
  - Vinegar

Note: Goof Off<sup>®</sup> and Goo Gone<sup>®</sup> are not recommended to remove stains.



MasterHalco.com 888-643-3623

Branch service centers are located throughout North America.



**VINYL FENCE CARE & MAINTENANCE INSTRUCTIONS** 

#### **MAINTENANCE TIPS**

To maximize the life of your fence address these areas:

- Adjust the gate every Spring. As a reminder, gate adjustments and leveling are normal care and maintenance items that the homeowner is responsible for.
- Oil the gate hinges and tighten the screws once a year.
- Do not let the gate swing in the wind. Keep it secured.
- Deter children from swinging on the gate.
- Re-tamp and realign loose posts.





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